

Nachstehende Drehmomente sind für die Spannschrauben zulässig. Wir empfehlen keine zusätzlichen Gleitmittel wie Kupferpaste oder ähnliches für die Schrauben zu verwenden.

Following torques are allowed for screws of inserts. We recommend to use no additional gliding means (such as copper paste) for screws.

Die passenden Drehmomentschlüssel finden Sie im Kapitel Zubehör.

For torque screw drivers please see chapter additional equipment.

Typ type	Schraube Screw	M _d Nm	Schlüssel Clamping wrench	Klinge Blade
125	3.5.12T10EP	3,0	T10PL	DT10PK
145	5.13T20EP	6,5	T20PQ	DT20PK / DT20PQ
210	218.3	6,5 - 7,0	SW6,0DIN911	DSW60K
210...09	5.32T15P	4,5 - 5,0	T15PQ	DT15PK
213	218.3	6,5 - 7,0	SW6,0DIN911	DSW60K
213...09	5.32T15P	4,5 - 5,0	T15PQ	DT15PK
213...IK	DIN912-M6x14	6,0	SW5,0DIN911	DSW50K
214	218.3	6,5 - 7,0	SW6,0DIN911	DSW60K
214...09	5.32T15P	4,5 - 5,0	T15PQ	DT15PK
218	218.3	6,5 - 7,0	SW6,0DIN911	DSW60K
218...09	5.32T15P	4,5 - 5,0	T15PQ	DT15PK
219	218.3	6,5 - 7,0	SW6,0DIN911	DSW60K
219...09	5.32T15P	4,5 - 5,0	T15PQ	DT15PK
225	218.3	6,5 - 7,0	SW6,0DIN911	DSW60K
226	218.3	6,5 - 7,0	SW6,0DIN911	DSW60K
226...09	5.32T15P	4,5 - 5,0	T15PQ	DT15PK
257...05	218.3	6,5	SW6,0DIN911	DSW60K
257...07/...09	5.32T15P	5,0	T15PQ	DT15PK
B105 / BU105	6.075T15P	5,0	T15PQ	DT15PK
B105.MD...	DIN913-M5x5	1,0	SW2,5DIN911	DSW25K
B107	2.2.5T7EP	1,1	T7PL	DT7PK
B108	2.6.5T8EP	1,2	T8PL	DT8PK
B111	3.5.12T10EP	3,0	T10PL	DT10PK
B114	4.12T15EP	5,0	T15PL	DT15PK
B116	5.13T20EP	6,5	T20PQ	DT20PK / DT20PQ
DTM	A02-35082	3,5	T15PQ	DT15PK
H117...	030.400P.0227	5,0	T15PQ	DT15PK
HC105.MD	DIN913-M5x5	1,0	SW2,0DIN911	DSW20K
HC114	4.12T15EP	5,0	T15PL	DT15PK
M117K...05	030.265P.0821	1,2	T8PL	DT8PK
M117K...07	030.265P.0819	1,2	T8PL	DT8PK
M117K...09	030.400P.0227	4,3	T15PQ	DT15PK

Typ type	Schraube Screw	M _d Nm	Schlüssel Clamping wrench	Klinge Blade
M117.MD10...	030.400P.0227	4,3	T15PQ	DT15PK
M117.MD...M0/...X0	4.09T15P	4,5 - 5,0	T15PQ	DT15PK
M117P...05	030.265P.0818	1,2	T8PL	DT8PK
M117P...07	2.6.5T8EP	1,2	T8PL	DT8PK
M117U...05	030.265P.0818	1,2	T8PL	DT8PK
M117U...07	2.6.5T8EP	1,2	T8PL	DT8PK
NH105.MD...	DIN913-M4x5	1,0	SW2,0DIN911	DSW20K