

Sortenübersicht Fräsen

Grade overview Milling



Beschichtungs- verfahren Coating process	Sortenbezeichnung Grade designation		Anwendung Application	P										M										
	HORN	Norm		05	10	15	20	25	30	35	40	45	50	05	10	15	20	25	30	35	40	45	50	
PVD	AS46	HC - P 20-40	○																					
		HC - M 30-50	○																					
		HC - K 20	●																					
		HC - N 05	○																					
	AS4B	HC - P 20-50	●																					
		HC - M 30-50	●																					
		HC - K 30-40	●																					
		HC - S 40	○																					
	SA4B	HC - P 10-40	●																					
		HC - M 20-30	●																					
		HC - K 30	●																					
		HC - N 10	○																					
		HC - S 30-40	○																					
	TA45	HC - P 40	○																					
		HC - M 40	●																					
		HC - K 40	○																					
		HC - N 20	●																					
	IG6B	HC - P 05-30	●																					
		HC - M10-30	○																					
		HC - K 05-20	○																					
		HC - S 30	●																					
	IG35	HC - P 20-40	●																					
		HC - M 20-40	●																					
		HC - K 30	○																					
		HC - S 30	●																					
	NE2B	HC - N 05-10	●																					
	RC4G	HC - P 05-30	●																					
		HC - M 20-30	●																					
		HC - K 10-40	●																					
	AS45	HC - P 30-50	●																					
		HC - M 30-50	●																					
		HC - K 20-40	○																					
		HC - S 40	○																					
CVD	SD6A	HC - P 10-30	○																					
		HC - M 05-30	○																					
		HC - K 30	●																					
		HC - S 20-30	●																					
	SC6A	HC - P 10-30	○																					
		HC - M 05-30	○																					
		HC - K 30	●																					
		HC - S 20-30	●																					
unbeschichtet uncoated	K10	HW - N 15-30	●																					
CVD-D	HD05	N - 10	●																					
	HD08	N - 05	●																					
PKD	PD70	PD - N 10	●																					
	PD75	PD - N 05	●																					

● Hauptanwendung
Main application

○ Nebenanwendung
Secondary application

