



NEU
NEW



**NEUE SPANFORMGEOMETRIEN
FÜR DAS LANGDREHEN
SYSTEM 274**

**NEW CHIP BREAKER GEOMETRIES
FOR SWISS-TYPE MACHINING
SYSTEM 274**



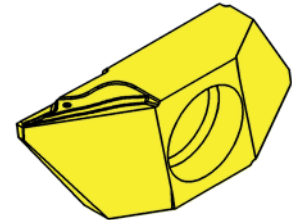
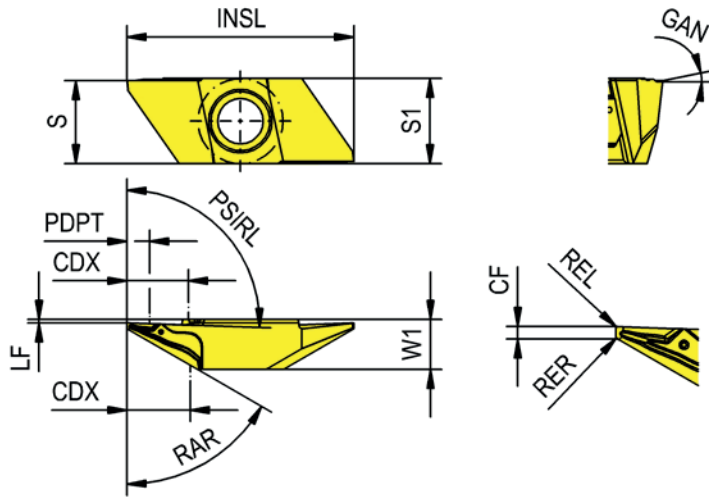
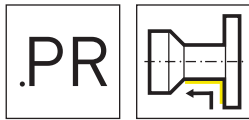
DER UNTERSCHIED: MEHR MÖGLICHKEITEN

THE DIFFERENCE:
MORE POSSIBILITIES

- **Präzisionsgesinterte Span-
formgeometrien .PR und .NF**
Precision sintered chip breaker
geometries .PR and .NF

- **Prozesssicheres Einstechen
und Längsdrehen auf Lang-
drehmaschinen**
Reliable grooving and side
turning on Swiss-type machines

- **Speziell für die Rückwärts-
bearbeitung auf Langdreh-
maschinen ausgelegt**
Specially adapted for back
turning on Swiss-type machines



Sorten
Grades
▲ ab Lager ▲ 4 Wochen
▲ on stock ▲ 4 weeks

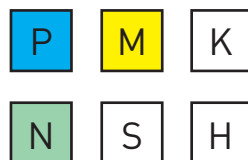
Artikelnummer Part number	CF	CDX	REL	RER	PSIRL	PDPT	W1	LF	GAN	RAR	INS	S	S1	Trennstelle M Interface M	IG35	TH35
RS274.0560.6.PR.05	0,5	6	0,05	0,05	92°	2	4,4	0,3	12°	60°	20	7,3	7,5	274040000R	▲	▲
RS274.0560.6.PR.10	0,5	6	0,1	0,1	92°	2	4,4	0,3	12°	60°	20	7,3	7,5	274040000R	▲	▲
															P	•
															M	o
															K	-
															N	-
															S	-
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Geometrie
Geometry

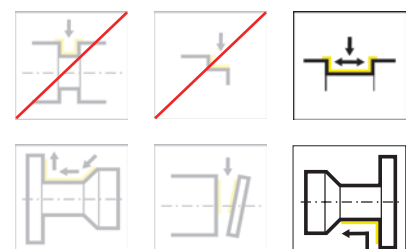
Werkstoff
Material

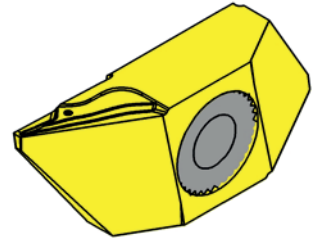
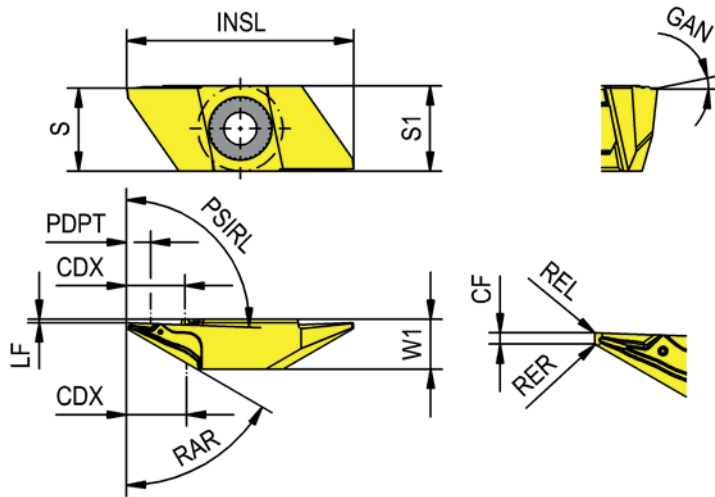
Vorschubbereich f [mm/U]
Feed rate f [mm/rev]

Bearbeitung
Machining



↔ 0,02-0,1





Sorten
Grades
▲ ab Lager Δ 4 Wochen
▲ on stock Δ 4 weeks

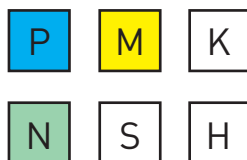
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RE274.0560.6.PR.10	0,5	6	0,1	0,1	92°	2	4,4	0,3	12°	60°	20	7,3	7,5	274140000R	Δ	Δ
															P	•
															M	o
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															N	-
															S	o
															H	-

Geometrie
Geometry

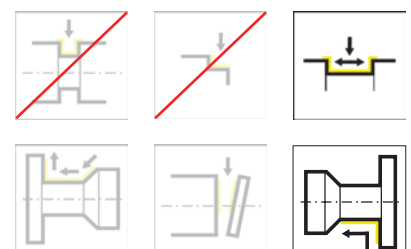
Werkstoff
Material

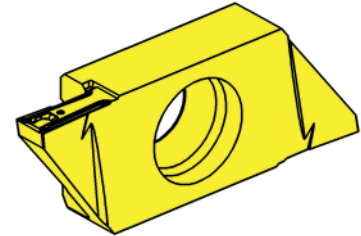
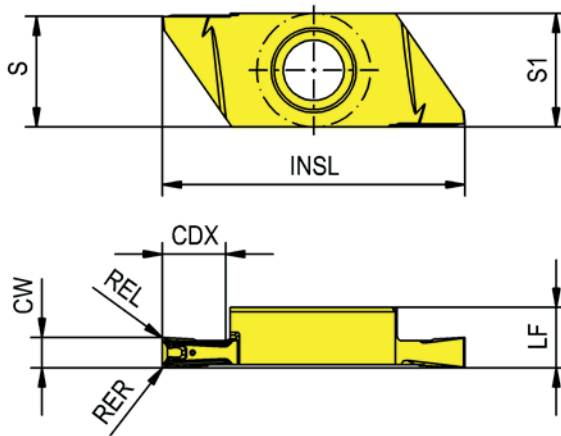
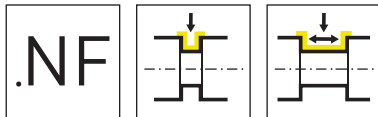
Vorschubbereich f [mm/U]
Feed rate f [mm/rev]

Bearbeitung
Machining



↔ 0,02-0,1





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Grades

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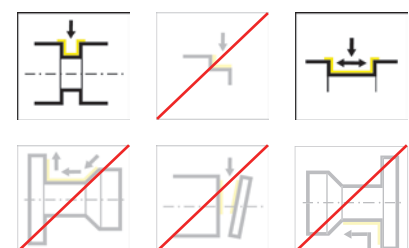
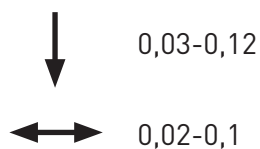
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RS274.0200.4.NF.05	2	4	0,05	0,05	4	20	7,3	7,5	274040000R	▲	▲
RS274.0200.4.NF.10	2	4	0,1	0,1	4	20	7,3	7,5	274040000R	▲	▲
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										K	-
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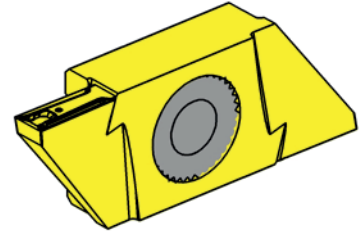
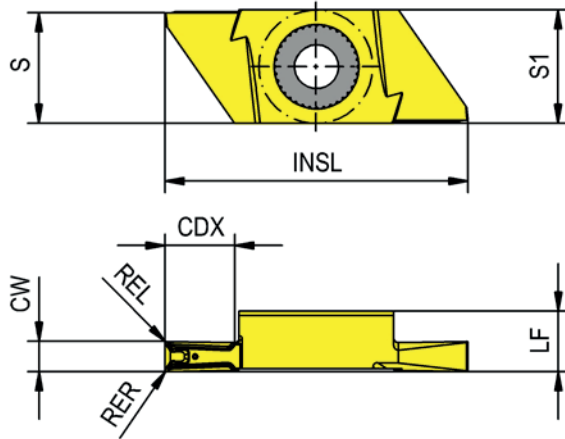
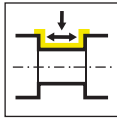
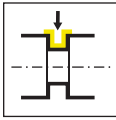
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Vorschubbereich f [mm/U]
Feed rate f [mm/rev]

Bearbeitung
Machining





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RE274.0200.4.NF.10	2	4	0,1	0,1	4	20	7,3	7,5	274140000R	Δ	Δ
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Geometrie
Geometry

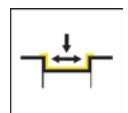
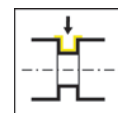
Werkstoff
Material

Vorschubbereich f [mm/U]
Feed rate f [mm/rev]

Bearbeitung
Machining



↓ 0,03-0,12
↔ 0,02-0,1





**FINDEN SIE JETZT IHRE
PASSENDE WERKZEUGLÖSUNG.**

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TOOLING SOLUTION NOW.

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DEUTSCHLAND, STAMMSITZ

GERMANY, HEADQUARTERS

—

Hartmetall-Werkzeugfabrik
Paul Horn GmbH
Horn-Straße 1
72072 Tübingen

Tel +49 7071 / 7004-0

Fax +49 7071 / 72893

info@de.horn-group.com

horn-group.com