



**FREE BOEHLERIT MILLING  
CUTTER BODY  
WITH PURCHASE OF 10 INSERTS  
PER POCKET**

**SEE REVERSE SIDE FOR DETAILS.**

**boehlerit**



**CATALOG  
DOWNLOAD**

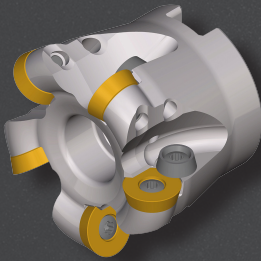






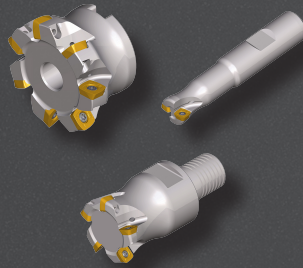
## APPLICABLE PRODUCT:

### ISO 00P



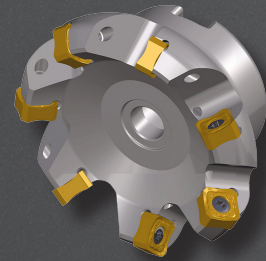
Universal System.  
Face Milling.  
Pocket Milling.  
3D Profiling.

### DELTAtec 90P Feed



Multifunctional  
One Cutter, Two Operations  
HFC & 90° Inserts Available.  
Positive Geometry.

### THETAtec 45N



45° Face Milling Cutter.  
2"-10" Diameter range.  
Negative Geometry.  
8 Cutting Edges.

## DESIGNATION SYSTEM:

**BFU 90 SD10.2500 Z08**

F = Face Mill   E = End Mill   S = Screw-On   Approach Angle   Insert Size   Cutter Diameter   Insert Pockets

**DELTAtec 90P Feed**

Number of Cutting Edges (Greek Number)  
DELTA = 4  
THETA = 8

Approach Angle

Geometry:  
P = Positive  
N = Negative

Feed = For HFC

Promotion applies to following systems: ISO 00P System 10/12/16, THETAtec 45N, DELTAtec 90P Feed System 6/10/14. Purchase (10) inserts per pocket and receive Boehlerit milling cutter FREE. \*Inserts must be part of same milling cutter program\* Insert pricing based on current list price and distributor's discount. Promotion open to all authorized HORN distributors in North America. Purchase order must clearly indicate "BMILLUS25" on the document. \*If not specified on the purchase order, order will be processed with standard pricing. No limit on quantities, however all orders subject to availability. No returns on any promotion offers. \*Exchanges allowed within current HORN guidelines\* Promotion active from September 1, 2025 through December 31, 2025.